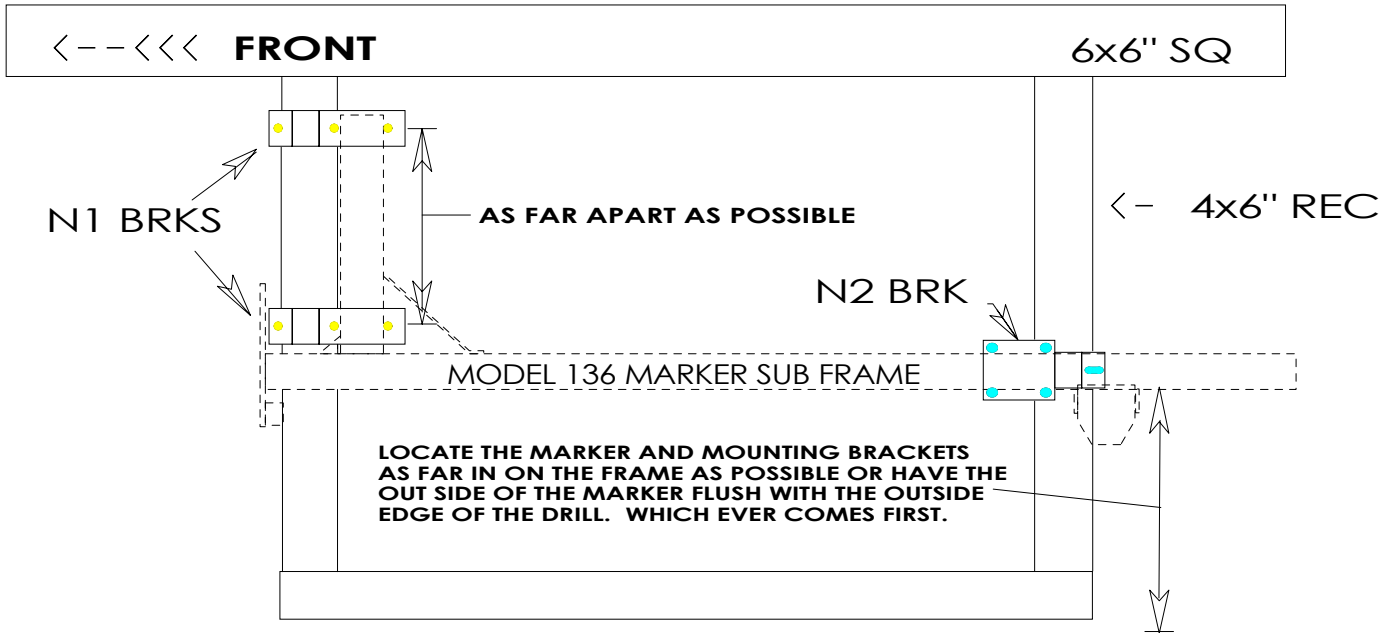
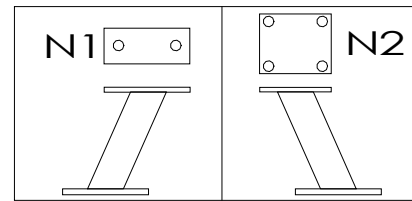


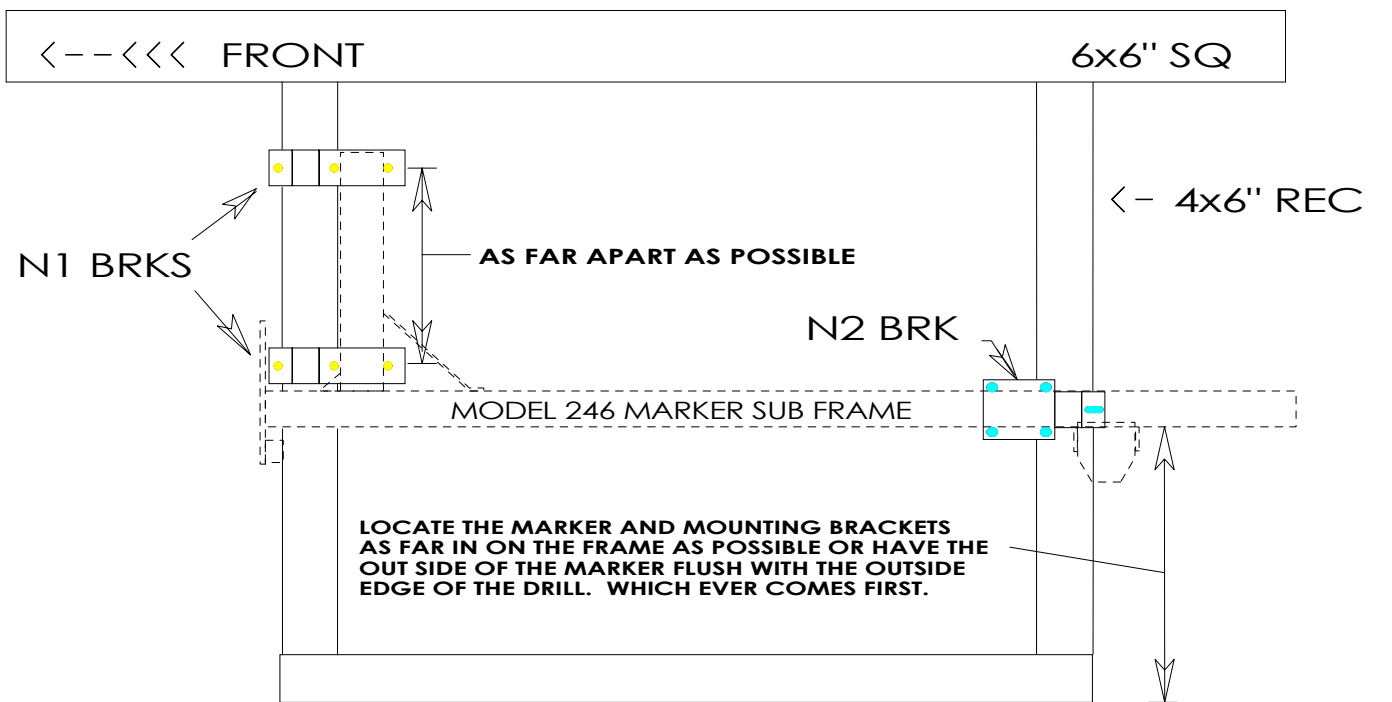
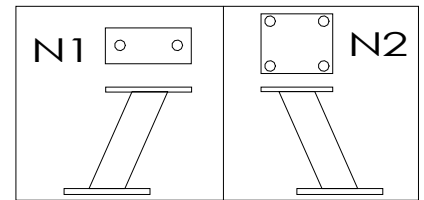
# SA-61JD - 30' DRILL

OVERHEAD VIEW - LEFT SIDE



# SA-61JD - 36 & 42' DRILL

OVERHEAD VIEW - LEFT SIDE



**SA-61JD**  
**SIDE ARM FIELD MARKER INSTRUCTION SHEET**  
**FOR THE JOHN DEERE 1850,1860,1690 &1890 NO-TILL DRILLS**

Follow these step-by-step instructions for proper mounting of your SIDE ARM marker(s). Once your marker(s) are mounted, refer to the owners manual for proper adjustment information.

**Step #1**

The front brackets (stamped N1) in this kit are to be mounted on top of the front 4x6" frame using the 5/8x4x7-1/2" U-bolts enclosed. The N1 bracket should slope up and rearward.

(See Drawings - 61JD)

It is best to have the 2 - N1 brackets separated as far as possible on the SIDE ARM'S main beam (3 x 3" tube). This will give the SIDE ARM greater stability and reduce stress on the mounting brackets.

**Step #2**

Bolt the rear bracket (stamped N2) sloping up and forward on the rear 4x6 frame using the 5/8x4x7-1/2" U-bolts enclosed. (See Drawings- 61JD)

**Step #3**

The SIDE ARM can now be fitted into its proper place. Use the 3"x 3" U-bolts enclosed to fasten the marker to the brackets.

On the serial # plate of the SIDE ARM you will find a small letter L (left) or R (right) imprinted. This will help you to determine the proper side of the airdrill for the SIDE ARM Marker(s). Lifting clips are provided on the left marker.

**Step #4**

Refer to the owners manual for proper adjustment and set-up information.

**Note:** Cultivators and airdrills even of the same make & models are not always the same. Some on site modifications may be necessary to the mounting brackets and/or implement to insure a proper fit. It will be the responsibility of the installer to make sure that the markers will not interfere with the functions of the implement in anyway.

***READ ALL THE INSTALLATION & OPERATION INSTRUCTIONS CAREFULLY!***

**Hardware Package for SA-61JD**

S/D \*

2/4 - Front Brackets - N1

1/2 - Rear Bracket - N2

14/28 - 5/8" Nuts

14/28 - 5/8" Lockwasher

4/8 - 5/8x3x4-1/2" U-bolts

3/6 - 5/8x4x7-1/2" U-bolts

1 - Can of paint

1 - Owners Manual

2/4 - 1/2 x 1-3/4" Carr Blt

2/4 - 1/2" Nuts

2/4 - 1/2" Lockwashers

2/4 - 1/2" Flatwashers